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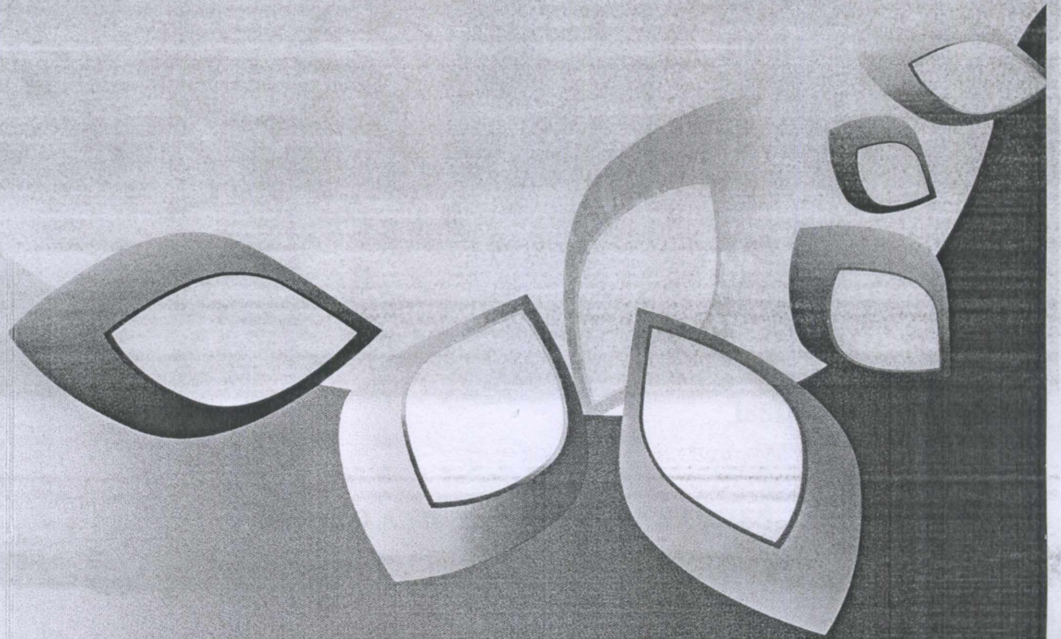
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Technologies for a Sustainable Future

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MICRO AND NANO TECHNOLOGIES
SPACE TECHNOLOGIES AND PLANETARY SCIENCE

**18th INTERNATIONAL MULTIDISCIPLINARY
SCIENTIFIC GEOCONFERENCE
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FOR A SUSTAINABLE FUTURE
ISSUE 6.1**

**MICRO AND NANO TECHNOLOGIES,
SPACE TECHNOLOGIES AND PLANETARY SCIENCE**

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THE NONLINEAR MATHEMATICAL 2D MODEL FOR THE ANALYSIS OF TEMPERATURE REGIMES IN THERMOSENSITIVE LAYERED MEDIUM WITH INCLUSIONS

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ABSTRACT

The aim of the paper is determination of the temperature field which is caused by a heat flux in a thermosensitive (thermophysical parameters depending on temperature) layered medium which contains a foreign inclusion. The heat flux is concentrated at one of the boundary surfaces of the medium, the other boundary surface of which is thermally insulated. There exists ideal heat contact at the surfaces of the conjugated layers. In order to determine temperature regimes in such a medium, a nonlinear equation of heat conduction with nonlinear boundary conditions is used. In order to solve the nonlinear boundary value problem of heat conduction, we introduce a linearizing function which enables us to obtain a partially linearized differential equation and linear boundary conditions to determine this function. After the piecewise-linear approximation of temperature with respect to spatial coordinates is carry out, a linear differential equation with discontinuous coefficients in the linearizing function is obtained. An analytical-numerical solution of the obtained linear boundary value problem is found with the use of Fourier integral transformation which determines the linearizing function and enables us to obtain calculation formulae for calculation of temperature. Let us consider a linear temperature dependence of the coefficient of heat conductivity of the material for a two-layer medium with an inclusion, and let us make a comparative numerical analysis of the distribution of temperature for a linear (coefficient of heat conductivity of the materials of the layers is a constant quantity) and a nonlinear one (coefficient of heat conductivity of the materials of the layers is a linear variable with respect to temperature) models (materials of the layers are U12 and 08 steels). The temperature field for a layer with a through inclusion (material of the layer is BK94-I ceramics, material of the inclusion is silver) have been calculated and analyzed.

Keywords: temperature, thermal conduction, heat-sensitive medium, inclusion

INTRODUCTION

It is considered that the average temperature of the Earth's crust is equal to 15°C. Surface temperature variations can penetrate inside the earth, but to a limited depth. Daily variations vanish at a depth of 1–2 meters, and annual (seasonal) variations at a depth of 10–40 meters (with the exception of regions of eternal frost). The depth at which seasonal variations of temperature vanish is called the neutral level. Experimental investigations indicate that below the neutral level the temperature field of the Earth's crust practically does not vary with time, but just increase with the increase in the depth, this confirms the presence of heat flow from the center of the Earth to its surface. The Earth's crust consists of different kinds of layers, in particular, one of them can be a rock-bed. The geothermal (natural rock bed) temperature at a certain depth is determined according to the following relationship:

$$t_m = t_0 + \Gamma_i y,$$

where t_0 is the average temperature of the neutral layer (in the territory of Ukraine $t_0 \approx 289 K$); y is depth which is measured from the neutral level to the place of the rock-bed location; $\Gamma_i = \frac{dt}{dy}$ is the geothermal gradient. In practical investigations, for

Ukraine the value of the geometric gradient is chosen to be equal to $2,7 \cdot 10^{-2} K/m$. But numerous measurements indicate that its values change at the depths where oil or gas beds are located, which causes the change in the temperature of the bed; and this, in its turn causes the change in viscosity of fluids, of capillary forces, of rheological properties of fluids, of interphase exchange, etc. Therefore, in order to increase the current debits and in order to increase the oil extraction (especially from beds of oil of high viscosity) the temperature is to be increased by means of heat generation or by means of injection of hot heat agents. In order to determine the power of heat source, it is necessary to know the distribution of the temperature t with respect to the depth y , this enable us to obtain the value of the geothermic gradient Γ_i for different values of the depth y within a bed.

In the paper [1], the external asymptotic expansion of the solution of the non-stationary problem of heat conduction for layered anisotropic nonhomogeneous plates at free surfaces of which second kind boundary conditions are set has been carry out. The obtained 2D equations with the help of which we solve the problem have been analyzed. Asymptotic properties of the solutions of the problem have been investigated. The evaluation of accuracy with which the temperature in a plate beyond the boundary layer is considered as piece-wise linearly or piece-wise quadratically distributed with respect to the thickness of the layer structure has been obtained. Physical substantiation of some peculiarities of asymptotic expansion of temperature have been presented.

Heat transfer in a layered plate with different transparency components, which were joint by a thin inter layer under the condition of heat irradiation from a partially transparent layer has been investigated. Having introduced an effective coefficient of reflection at the contact surface, approximated relationship for determination of the field of radiation in the main partially transparent layer have been obtained. The nonlinear boundary value problem of heat transfer has been solved by means of finite-differences method with the application of the procedure of quasi linearization [2].

Some investigations of temperature fields for str piece-wise homogeneous structure had been carr nonlinear problem of heat conduction has been linearization and calculation formulae for determ thermosensitive layered medium with a throu concentrated at one of its surfaces heat flow hav under linear dependence of the coefficient o structures on temperature have been carried out.

RESEARCH OBJECT AND ITS MATHEMATICS

An isotropic layered infinite plate of 2δ thickn surface $|z| = \delta$ which consists of n heterogeneous and thermal (thermal conductivity coefficient) rectangular coordinate system (x, y, z) with th surfaces (Fig. 1) is considered. The plate includes $\Omega_0 = \{(x, 0, z) : |x| \leq h, |z| \leq \delta\}$ of its boundary s is heated by a concentrated heat flow of the surf. of layers $K_j = \{(x, y_j, z) : |x| < \infty, |z| \leq \delta\}$ ($j = \overline{1, n}$), $K_{\pm} = \{(\pm h, y, z) : 0 \leq y \leq y_n, |z| \leq \delta\}$ there

$$t_j = t_{j+1}, \quad \lambda_j(t) \frac{\partial t_j}{\partial y} = \lambda_{j+1}(t) \frac{\partial t_{j+1}}{\partial y} \quad \text{for}$$

$$\lambda_0(t) \frac{\partial t_0}{\partial x} = \lambda_j(t) \frac{\partial t_j}{\partial x} \quad (j = \overline{1, n}) \text{ to } |x| = h \quad (0 - \text{for } i$$

and the boundary surface $K_n = \{(x, y_n, z) : K_n, insulated. In the given structure, it is necess temperature $t(x, y)$ with respect to the coordin solving the nonlinear equation of heat conduction$

$$\frac{\partial}{\partial x} \left[\lambda(x, y, t) \frac{\partial t}{\partial x} \right] + \frac{\partial}{\partial y} \left[\lambda(x, y, t) \frac{\partial t}{\partial y} \right] = -q,$$

with the boundary condition

$$t \Big|_{|x| \rightarrow \infty} = 0, \quad \frac{\partial t}{\partial y} \Big|_{y=y_n} = 0, \quad \lambda_0(t) \frac{\partial t}{\partial y} \Big|_{y=0} = -q,$$

where $\lambda(x, y, t) = \sum_{j=1}^n \{ \lambda_j(t) + [\lambda_0(t) - \lambda_j(t)] S_j \}$ (S_j -

heat conductivity of the heterogeneous heat-sens; conductivity coefficient of the material of the respectively; $y_0 = 0$; $N(y, y_{j-1}) = S_j (y - y_{j-1}) - \delta$

ge temperature of the Earth's crust is equal to 150°C. It can penetrate inside the earth, but to a limited depth (depth of 1–2 meters, and annual (seasonal) variations, with the exception of regions of eternal frost). The depth at which temperature vanishes is called the neutral level. Experimental data show that the temperature field of the Earth's crust changes with time, but just increases with the increase in the depth. Heat flow from the center of the Earth to its surface. Different kinds of layers, in particular, one of them can be a natural rock bed) temperature at a certain depth is following relationship:

$$t_{nr} = t_0 + \Gamma_r y,$$

temperature of the neutral layer (in the territory of Ukraine it is measured from the neutral level to the place of the measurement) and the geothermal gradient. In practical investigations, the geothermal gradient is chosen to be equal to $2,7 \cdot 10^{-2}$ K/m. It is noted that its values change at the depths where oil or gas is found, the change in the temperature of the bed; and this, in turn, affects the viscosity of fluids, of capillary forces, of rheological properties, of mass exchange, etc. Therefore, in order to increase the efficiency of oil extraction (especially from beds of oil of low permeability) it is to be increased by means of heat generation or by other means. In order to determine the power of heat source, the contribution of the temperature t with respect to the depth y and the geothermic gradient Γ_r for different values of

asymptotic expansion of the solution of the non-stationary problem for layered anisotropic nonhomogeneous plates at fixed boundary conditions are set has been carried out. The solutions of the problem have been analyzed. The distribution of the temperature in a plate beyond the boundary layer is early or piece-wise quadratically distributed with respect to the coordinate x . Physical substantiation of some distributions of temperature have been presented.

with different transparency components, which were considered under the condition of heat irradiation from a partially transparent layer. Having introduced an effective coefficient of thermal conductivity, approximated relationship for determination of the field of temperature in a transparent layer have been obtained. The nonlinear heat transfer has been solved by means of finite-difference method and the procedure of quasi linearization [2].

Some investigations of temperature fields for structural thermosensitive elements of a piece-wise homogeneous structure had been carried out before [3]. The boundary value nonlinear problem of heat conduction has been formulated below. A technique of its linearization and calculation formulae for determination of the temperature field in the thermosensitive layered medium with a through inclusion, which is heated by a concentrated heat flow on one of its surfaces have been presented. A numerical analysis under linear dependence of the coefficient of thermoconductivity of materials of structures on temperature have been carried out.

RESEARCH OBJECT AND ITS MATHEMATICAL MODEL

An isotropic layered infinite plate of 2δ thickness with the thermally insulated face surface $|z| = \delta$ which consists of n heterogeneous layers of differing geometric (width) and thermal (thermal conductivity coefficient) parameters referred to the Cartesian rectangular coordinate system (x, y, z) with the beginning of one of its boundary surfaces (Fig. 1) is considered. The plate includes a through inclusion and in the domain $\Omega_0 = \{(x, 0, z) : |x| \leq h, |z| \leq \delta\}$ of its boundary surface $K_0 = \{(x, 0, z) : |x| < \infty, |z| \leq \delta\}$ it is heated by a concentrated heat flow of the surface density $q_0 = const$. At the surfaces of layers $K_j = \{(x, y_j, z) : |x| < \infty, |z| \leq \delta\}$ ($j = \overline{1, n-1}$) and at the surface of the inclusion $K_{\pm} = \{(\pm h, y, z) : 0 \leq y \leq y_n, |z| \leq \delta\}$ there is perfect thermal contact $t_j = t_{j+1}, \lambda_j(t) \frac{\partial t_j}{\partial y} = \lambda_{j+1}(t) \frac{\partial t_{j+1}}{\partial y}$ for $y = y_j$ ($j = \overline{1, n-1}$); $t_0 = t_j, \lambda_0(t) \frac{\partial t_0}{\partial x} = \lambda_j(t) \frac{\partial t_j}{\partial x}$ ($j = \overline{1, n}$) to $|x| = h$ (0 – for inclusion, j – for the j -th layer of plate), and the boundary surface $K_n = \{(x, y_n, z) : K_n = |x| < \infty, |z| \leq \delta\}$ plate is thermally insulated. In the given structure, it is necessary to determine the distribution of temperature $t(x, y)$ with respect to the coordinates of space which is obtained from solving the nonlinear equation of heat conduction

$$\frac{\partial}{\partial x} \left[\lambda(x, y, t) \frac{\partial t}{\partial x} \right] + \frac{\partial}{\partial y} \left[\lambda(x, y, t) \frac{\partial t}{\partial y} \right] = 0 \tag{1}$$

with the boundary condition

$$t \Big|_{|x| \rightarrow \infty} = 0, \frac{\partial t}{\partial y} \Big|_{y=y_n} = 0, \lambda_0(t) \frac{\partial t}{\partial y} \Big|_{y=0} = -q_0 S_-(h - |x|), \tag{2}$$

where $\lambda(x, y, t) = \sum_{j=1}^n \{ \lambda_j(t) + [\lambda_0(t) - \lambda_j(t)] S_-(h - |x|) \} N(y, y_{j-1})$ is the coefficient of heat conductivity of the heterogeneous heat-sensitive plate; $\lambda_j(t), \lambda_0(t)$ are the thermal conductivity coefficient of the material of the j -layer plate and of the inclusion, respectively; $y_0 = 0$; $N(y, y_{j-1}) = S_+(y - y_{j-1}) - S_+(y - y_j)$;

$$S_{\pm}(\zeta) = \begin{cases} 1, & \zeta > 0 \\ 0,5 \mp 0,5, & \zeta = 0 \text{ is the asymmetric unit functions.} \\ 0, & \zeta < 0 \end{cases}$$

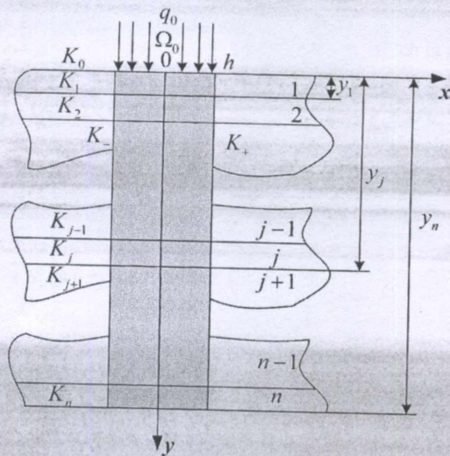


Figure 1. The section of isotropic multilayered infinite plate with foreign through-plane inclusion $z=0$.

Let us introduce the linearizing function

$$\begin{aligned} \vartheta(x, y) = & \sum_{j=1}^n \{ N(y, y_{j-1}) \int_0^{t(x,y)} \lambda_j(\zeta) d\zeta + S_-(x+h) [N(y, y_{j-1}) \int_{t(-h,y)}^{t(x,y)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta \\ & - S_+(y-y_{j-1}) \int_{t(-h,y_{j-1})}^{t(x,y_{j-1})} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta + S_+(y-y_j) \int_{t(-h,y)}^{t(x,y)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta] \\ & - S_+(x-h) [N(y, y_{j-1}) \int_{t(h,y)}^{t(x,y)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta - S_-(y-y_{j-1}) \int_{t(h,y_{j-1})}^{t(x,y_{j-1})} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta + \\ & + S_-(y-y_j) \int_{t(h,y)}^{t(x,y)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta] - S_-(y-y_{j-1}) \int_0^{t(x,y_{j-1})} \lambda_j(\zeta) d\zeta + S_-(y-y_j) \int_0^{t(x,y)} \lambda_j(\zeta) d\zeta \} \end{aligned} \quad (1)$$

Taking into account the expressions (3) the original equation (1) and the boundary conditions (2) takes the following form:

$$\frac{\partial^2 \vartheta}{\partial y^2} - \frac{\partial}{\partial x} [F_1(x, y)] + \frac{\partial}{\partial y} [F_2(x, y)] = 0. \quad (4)$$

$$\vartheta \Big|_{x \rightarrow \infty} = 0, \quad \frac{\partial \vartheta}{\partial y} \Big|_{y=y_n} = 0, \quad \frac{\partial \vartheta}{\partial y} \Big|_{y=0} = -q_0$$

With the use of piece-wise linear approximation of with application of Fourier transformation with resp an analytical-numerical solution of the problem (4), (

A PARTIAL EXAMPLE AND ANALYSIS OF T

In order to solve many practical problems, the conductivity coefficient on the temperature is applie

$$\lambda_s(t) = \lambda_s^0 (1 - k$$

where λ_s^0, k_s is the reference and temperature coef materials for an inclusion ($s=0$) and j -th layer of t account this dependence and expression (3) we sh the temperature $t(x, y)$ for the two-layer plate ($n=2$) \ field.

A numerical analysis of the dimensionless tempera width with the through inclusion have been made fi of the the plate – BK94-I ceramics, inclusion mate subintervals partitions of the interval $]-t; t[; t/t$ $[20^\circ\text{C}; 1230^\circ\text{C}]$ the aforesaid materials are describ the coefficient of heat conductivity on temperature

$$\lambda_1(t) = 13,67 \frac{\text{W}}{\text{Km}} (1 - 0,00064 \frac{1}{\text{K}} t), \quad \lambda_0(t) = 422$$

which is a partial case of ratio (6).

The dependence of dimensionless temperature t $x^* = x/h$ and $y^* = y/h$ (see Fig.2) has been c temperature reaches its maximal value in the doma

$\vartheta|_{x \rightarrow \pm \infty} = 0$ is the asymmetric unit functions.

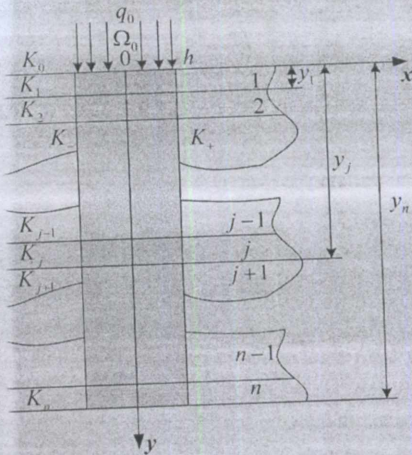


Diagram of isotropic multilayered infinite plate with foreign through-plane inclusion $z = 0$.

Fourierizing function

$$\int_0^{(x,y)} \lambda_j(\zeta) d\zeta + S_-(x+h) [N(y, y_{j-1}) \int_{(-h,y)}^{(x,y)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta - \lambda_j(\zeta) d\zeta S_+(y-y_{j-1}) + S_+(y-y_j) \int_{(-h,y_j)}^{(x,y_j)} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta] - (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta - S_+(y-y_{j-1}) \int_{(h,y_{j-1})}^{(x,y_{j-1})} (\lambda_0(\zeta) - \lambda_j(\zeta)) d\zeta + (\lambda_j(\zeta)) d\zeta] - S_+(y-y_{j-1}) \int_0^{(x,y_{j-1})} \lambda_j(\zeta) d\zeta + S_+(y-y_j) \int_0^{(x,y_j)} \lambda_j(\zeta) d\zeta$$

Using expressions (3) the original equation (1) and the takes the following form:

$$\frac{\partial^2 \vartheta}{\partial y^2} - \frac{\partial}{\partial x} [F_1(x, y)] + \frac{\partial}{\partial y} [F_2(x, y)] = 0.$$

$$\vartheta|_{x \rightarrow \pm \infty} = 0, \quad \frac{\partial \vartheta}{\partial y}|_{y=y_s} = 0, \quad \frac{\partial \vartheta}{\partial y}|_{y=0} = -q_0 S_-(h-|x|). \tag{5}$$

With the use of piece-wise linear approximation of the function $t(\pm h, y), t(x, y_j)$ and with application of Fourier transformation with respect to the coordinate x , we obtain an analytical-numerical solution of the problem (4), (5).

A PARTIAL EXAMPLE AND ANALYSIS OF THE RESULTS.

In order to solve many practical problems, the following dependence of thermal conductivity coefficient on the temperature is applied:

$$\lambda_s(t) = \lambda_s^0 (1 - k_s t), \tag{6}$$

where λ_s^0, k_s is the reference and temperature coefficients of thermal conductivity of materials for an inclusion ($s=0$) and j -th layer of the plate ($s=j$), $j = \overline{1, n}$. Taking into account this dependence and expression (3) we shall obtain formulas for determining the temperature $t(x, y)$ for the two-layer plate ($n=2$) which fully describe the temperature field.

A numerical analysis of the dimensionless temperature $t^* = \lambda_0 t / (q_0 h)$ in the plate of $2l$ width with the through inclusion have been made for the following initial data: material of the the plate – BK94-I ceramics, inclusion material – silver, $n=10$ is the number of subintervals partitions of the interval $]-l; l[$; $l/h=1$. In the temperature range of $[20 \text{ }^\circ\text{C}; 1230 \text{ }^\circ\text{C}]$ the aforesaid materials are described by the following dependences of the coefficient of heat conductivity on temperature [4]:

$$\lambda_1(t) = 13,67 \frac{\text{W}}{\text{Km}} (1 - 0,00064 \frac{1}{\text{K}} t), \quad \lambda_0(t) = 422,54 \frac{\text{W}}{\text{Km}} (1 - 0,00031 \frac{1}{\text{K}} t), \tag{7}$$

which is a partial case of ratio (6).

The dependence of dimensionless temperature t^* on the dimensionless coordinates $x^* = x/h$ and $y^* = y/h$ (see Fig.2) has been constructed. Let us notice that the temperature reaches its maximal value in the domain of concentrated heat flow.

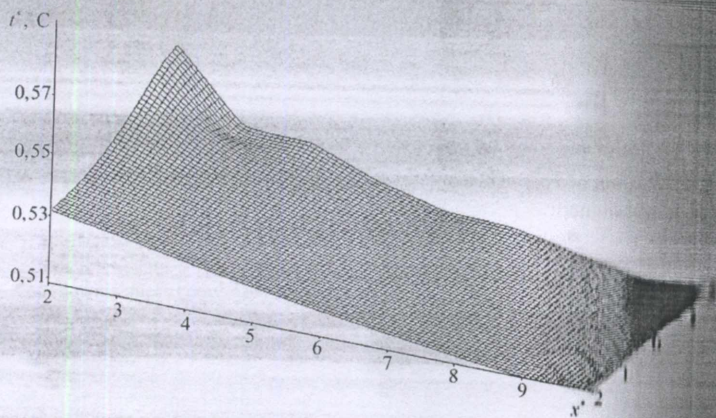


Figure 2. Dependence of dimensionless temperature t^* on dimensionless coordinates x^* and y^* .

The change of the dimensionless temperature t^* depending on the dimensionless coordinate y^* for $x^*=0$ (Fig. 3, a) and x^* for $y^*=0$ (Fig. 3, b) is illustrated in Fig. 3. The behaviour of the curves indicates compliance of the mathematical model of real physical process, since at the surfaces K_{\pm} ($|x|=1$) of the inclusion we observed the satisfaction of the conditions of ideal thermal contact (no temperature jump).

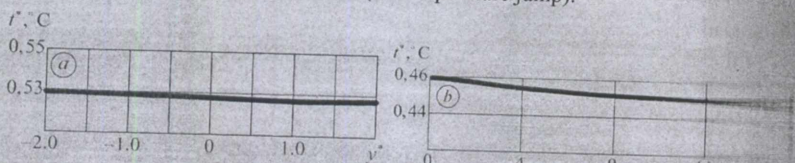


Figure 3. Dependence of dimensionless temperature t^* on dimensionless coordinates y^* for $x^*=0$ (a) and x^* for $y^*=0$ (b).

Let us consider a two-layered plate with uniformly distributed heat sources at the surfaces of layer interface (Fig. 4). Suppose that at the boundary surfaces of plate $y=y_1$, $y=y_2$, temperature is $t_1=0^\circ\text{C}$, $t_2=700^\circ\text{C}$, respectively. Material of the plate's layers is steel U12 and 08.

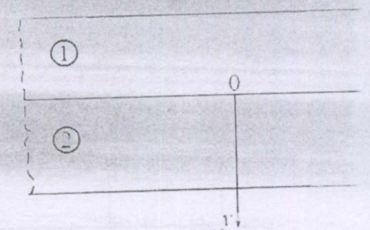


Figure 4. Two-layered plate

In the temperature range of $[0^\circ\text{C}; 700^\circ\text{C}]$ these material dependences of thermal conductivity coefficient on the

$$\lambda_1(t) = 47,5 \frac{\text{W}}{\text{Km}} (1 - 0,00037 \frac{1}{\text{K}} t), \quad \lambda_2(t) = 64,5 \frac{\text{W}}{\text{Km}}$$

We performed numerical calculations of temperature distribution in a two-layered plate with linearly variable thermal conductivity coefficient of materials of layers (Fig. 5, curve 1). The distribution of temperature in a two-layered plate with linearly variable thermal conductivity coefficient of materials of layers (Fig. 5, curve 2) is shown in Fig. 5 (curve 2); y

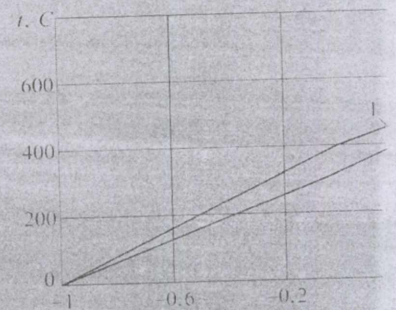
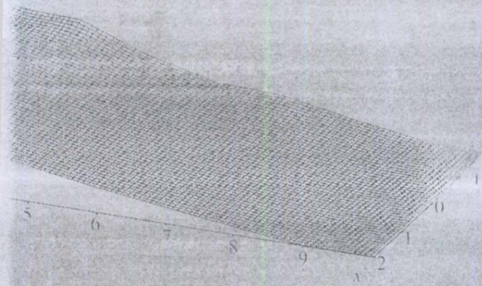


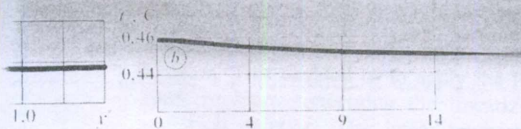
Figure 5. Dependence of temperature t on the y coordinate for linearly variable (curve 2) coefficient of thermal conductivity of materials of layers

Behavior of the curves indicates conformity of the mathematical model of real physical process because at the surfaces of layer interface conditions for an ideal thermal contact are satisfied. The results obtained for the chosen materials of layers with linearly variable thermal conductivity coefficient on the temperature difference of thermal conductivity by 15%.



dimensionless temperature t^* on dimensionless coordinate x^* and y^* .

less temperature t^* depending on the dimensionless coordinate x^* for $y^*=0$ (Fig. 3, *b*) is illustrated Fig. 4. The compliance of the mathematical model of real physical process (with $|x^*|=1$) of the inclusion we observed the satisfaction of contact (no temperature jump).



dimensionless temperature t^* on dimensionless coordinates x^* for $x^*=0$ (*a*) and x^* for $y^*=0$ (*b*).

ed plate with uniformly distributed heat sources at the boundaries (Fig. 4). Suppose that at the boundary surfaces of plate $x=0$ and $x=1$, $t_1=700^\circ\text{C}$, respectively. Material of the plate's layers is

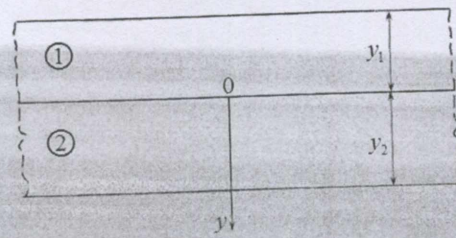


Figure 4. Two-layered plate.

In the temperature range of $[0^\circ\text{C}; 700^\circ\text{C}]$ these materials are described by the following dependences of thermal conductivity coefficient on the temperature:

$$\lambda_1(t) = 47,5 \frac{W}{Km} (1 - 0,00037 \frac{1}{K} t), \quad \lambda_2(t) = 64,5 \frac{W}{Km} (1 - 0,00049 \frac{1}{K} t). \quad (8)$$

We performed numerical calculations of temperature field for a linear model (constant thermal conductivity coefficient of materials of layers of the plate; $\lambda_1=38.7\text{W}/(\text{Km})$, $\lambda_2=48.7\text{W}/(\text{Km})$) (Fig. 5, curve 1). The distribution of temperature for a nonlinear model (linearly variable thermal conductivity coefficient of materials of layers of the plate, expressed by ratios (8)) is shown in Fig. 5 (curve 2); $y_1=y_2=1$ m.

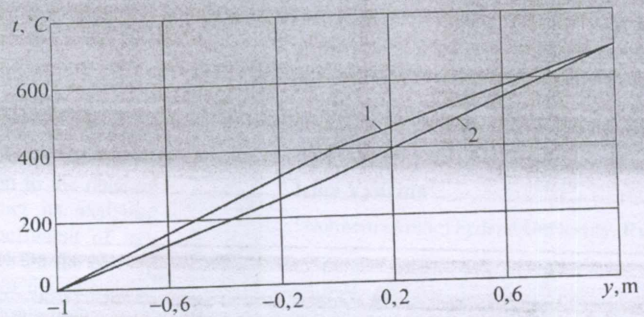


Figure 5. Dependence of temperature t on the y coordinate for a stable (curve 1) and linearly variable (curve 2) coefficient of thermal conductivity

of materials of layers of the plate.

Behavior of the curves indicates conformity of the mathematical model with a real physical process because at the surfaces of layer interface of the plates ($x=0$) we observe how conditions for an ideal thermal contact are satisfied (temperature jump is missing). The results obtained for the chosen materials by a linear dependence of thermal conductivity coefficient on the temperature differ from the results obtained for a stable coefficient of thermal conductivity by 15 %.

CONCLUSION

The introduce linearizing function has enabled us to partially linearize the given nonlinear equation of heat conduction and to wholly linearize the boundary condition and the suggested piece-wise linear approximation of temperature at boundary surfaces of the inclusion and of foreign layers has enabled us to fully linearize the differential equation. This enabled us to apply the Fourier integral transformation to the obtained linear problem concerning the linearizing function and to construct its analytical numerical solution. The linear temperature dependence of the coefficient of heat conductivity for materials of the inclusion and for the two-layer plate. On the basis of this, calculation formulae for calculating the values of temperature in the considered structure have been created. The obtained results for the chosen materials under linear dependence of the coefficient of heat conductivity on temperature differ by 7% from the results which have been obtained for constant coefficient of heat conductivity [3]. Their inconsiderable divergence is accounted for by the fact at the real values of the temperature coefficient of heat conductivity for the considered materials are low.

The scientific novelty consists in the fact that a linearizing function, with the help of which partial linearization of nonlinear boundary value problem of heat conduction is made, enabled us to obtain calculation formulae for determining the distribution of temperature in a piecewise homogeneous medium.

The practical value consists in the improvement of accuracy of calculation of temperature fields and in effectiveness of methods of investigation of thermosensitive piece-wise homogeneous media. The precision is achieved at the expense of taking into account the piecewise homogeneous structure of the medium and that of the dependence of the coefficient of heat conductivity of the materials of the medium on temperature (nonlinear model).

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THE REACTOR SYSTEM FOR BIOSYNTHESIS OF BACTERIAL CELLULOSE WITH DESIRED MICROFIBRIL ORIENTATION

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ABSTRACT

The drip feed reactor system for continuous bio-synthesis of bacterial cellulose with desired microfibril orientation is proposed. Native glucose media using symbiotic complex of bacteria were used. Micromorphological characteristics of the bacterial cellulose were studied using SEM Sigma VP ZEISS scanning electron microscope. The microfibril orientation of the specimens is calculated by new method using diffractometer).

The 28 cm-long bacterial cellulose specimen was obtained during 12 days continuous cultivation. Internal bio-synthesis of bacterial cellulose was observed. Globular microfibril structures were observed in the drip feed reactor system unlike the static conditions. The diffraction patterns of bacterial cellulose in static and dynamic (the drip feed reactor system) conditions were studied. The basic crystalline compound of the specimens was cellulose. The degree of bacterial cellulose from the reactor system was studied. In static conditions this parameter was high. In dynamic conditions bacterial cellulose became less oriented because of the microfibril parts in comparison with structure of bacterial cellulose.

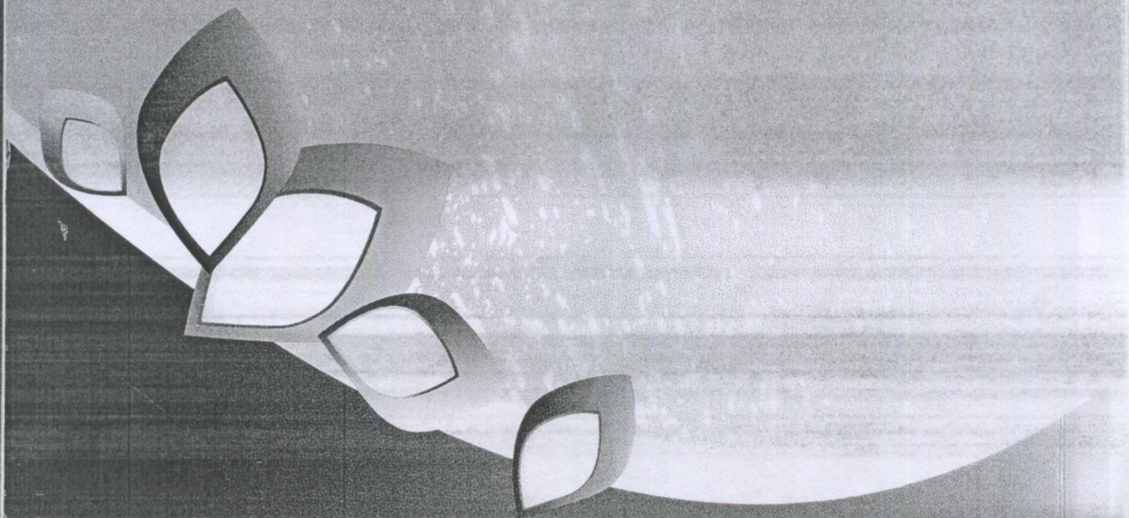
Keywords: microfibril's orientation, bacterial cellulose, crystallinity degree

INTRODUCTION

Natural symbiotic systems associated with biofilm formation are of great importance for researchers as microbial mats. The research of the importance for biosphere evolution, productional cycle. The mats (biofilms) microorganisms are in the form of a solid, enzymatic, biologically active substance, endo- and exo-enzymes, most popular exopolysaccharide, being of the microbiologic consortium is cellulose (bacteria *Gluconacetobacter*, bacteria *Achromobacter*, *Alcaligenes*, *Azotobacter*, *Gluconacetobacter*, *Pseudomonas*, *Spirillum*, *Thiomargarita*, base of microbial community (edificator) for the b

The traditional approaches for cellulosic materials are used in different pulp and paper technologies. The quality of the semifinished products as well as chemical compo

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